

# Indian Register of Shipping

Certificate No.: 2025WAQC016

## WORKS APPROVAL CERTIFICATE

This is to certify that based on the existing manufacturing facilities and satisfactory assessment of manufacturing and quality control procedures by our Surveyors, the name of

### BHORUKA EXTRUSIONS PVT LTD,

No. 1 K.R.S. Road, Metagalli, Mysore, Karnataka - 570016

is included in the list of approved works in accordance with the relevant requirements of rule(s)/standard(s)/code described below.

WORKS TYPE : MANUFACTURER OF ALUMINIUM SECTIONS

PRODUCT TYPE : MANUFACTURER OF SECTIONS OF WROUGHT ALUMINIUM

**ALLOYS** 

APPLICABLE RULE(S)/STANDARD(S)/CODE: Part 2 Chapter 9 of IRS Rules and Regulations for the

Construction and Classification of Steel Ships, July 2024

SCHEDULE OF APPROVAL : SEE ANNEXURE I

This Certificate Is Valid until: 10/09/2026

PLACE OF ISSUE: MUMBAI

DATE OF ISSUE: 11/09/2025

LOCAL SURVEY OFFICE: CHENNAI



FOR, INDIAN REGISTER OF SHIPPING

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Principal Surveyor

This Certificate is issued upon the following terms and conditions as laid down in the Society's Regulations:-

Whilst Indian Register of Shipping, a Classification Society, along with its subsidiaries and associates (hereinafter referred to as the Society) and its Board/Committees use their best endeavors to ensure that the functions of the Society are properly carried out, in providing services, information or advice neither the Society nor any of its servants or agents (on behalf of each of whom the Society has agreed this clause) shall be liable for any loss damage or expense whatever sustained by any person due to any act or omission or error of whatsoever nature and however caused of the Society, its servants or agents or due to any inaccuracy of whatsoever nature and howsoever caused in any information or advice given in any way whatsoever by or on behalf of the Society, even if held to amount to a breach of warranty. Nevertheless, if any person uses services of the Society, or relies on any information or advice given by or on behalf of the Society and suffers loss damage or expenses thereby which is proved to have been due to any negligent act omission or error of the Society, its servants or agents or any negligent inaccuracy in information or advice given by or on behalf of the Society will pay compensation to such person for his proved loss up to but not exceeding the amount of the fee charged by the Society for that particular service, information or advice.

Any notice of claim for loss, damage or expense, as referred to above ,shall be made in writing to the Society's Head Office within six months of the date when the service, information or advice was first provided, failing which all the rights to any such claim shall be forfeited and the Society shall be relieved and discharged from all liabilities.

Form No.: IRS\_WAC\_QC (Rev.2)

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## ANNEXURE - I SCHEDULE OF APPROVAL

#### PRODUCT DESCRIPTION/DETAILS:

Works description : Manufacturer of Aluminium Sections.

Material grades: 6082 T6, 6061 T6 and 6005-A T5 & T6  Type: Aluminium sections made of wrought aluminium alloys
REMARKS:
NIL
RESTRICTIONS:
NIL
DOCUMENTATION:
IRS Surveyors Report No. MDR25W004-1
TEST REPORTS:
Reports of tests witnessed by attending Surveyors during works assessment -
[1] Mechanical Test on samples of Grade 6082-T6, 6061-T6 [2] Chemical Composition Test on samples of Grade 6005-A
CONDITIONS OF APPROVAL:
This approval is subject to:
1 Approval of works under this scheme will not eliminate normal inspection and testing.
2 Inspection & testing (when required) is to be carried out in accordance with Section 2. 7 to 2.15 of Chapter 9 of Part 2 of our Main Rules.
3 The alloy grades of the 6000 series should not be used in direct contact with sea water unless protected by anodes and/or paint system.
4 Any alteration being made to manufacturing facilities and procedures would require re-assessment of the works for continued approval.

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