

BUREAU OF INDIAN STANDARDS

Attachment to Licence No. CM/L- 6200220379

CM/L-No	Name of the Licensee with the Factory Address	Name of the Product	Indian Standard No.
6200220379	BHORUKA EXTRUSIONS PRIVATE LIMITED -No-01, K.R.S. Road, Metagalli Industrial Area , Mysuru , MYSORE : 570016	WROUGHT ALUMINIUM AND ALUMINIUM ALLOYS EXTRUDED ROUND TUBE AND HOLLOW SECTIONS FOR GENERAL ENGINEERINGPURPOSES SPECIFICATION	IS 1285 : 2023

Endorsement No. 1 Dated 26-Sep-2025

Whereas, the licence was valid upto Thirteenth November Two Thousand Twenty Five.

Now, consequent upon renewal, the validity of the licence given in schedule of has been extended from Thirteenth November Two Thousand Twenty Five to Twelfth November Two Thousand Twenty Six

Other terms and conditions of licence remain same.

Branch Head (Bengaluru Branch Office)



भारतीय मानक ब्यूरो
Bureau of Indian Standards
The National Standards Body of India

**For any other
communication**

Address:

Bengaluru Branch Office-
Peenya Industrial Area, 1st
Stage, Bengaluru - Tumkur
Road, Bangalore, BANGALORE
RURAL, KARNATAKA, 560058

Phone:

08028394955

Fax:

08028398841

E-Mail:

bnbo@bis.gov.in

Web:

www.bis.org.in,
www.manakonline.in

Our Ref :BNBO/CM/L 6200220379

Dated: 26-
11-2024

Subject: Grant of BIS Certification Marks Licence No 6200220379 as per IS 1285:2023.

M/S BHORUKA EXTRUSIONS PRIVATE LIMITED

No-01, K.R.S. Road, Metagalli Industrial Area, Mysuru, MYSORE, MYSORE, KARNATAKA, INDIA
570016

Dear Madams(s)/Sir,

With reference to your application, we are pleased to inform you that the Certification Marks Licence has been granted to you to use the Standard Mark in respect of the followings:

**WROUGHT ALUMINIUM AND ALUMINIUM ALLOYS EXTRUDED ROUND TUBE AND
HOLLOW SECTIONS FOR GENERAL ENGINEERING PURPOSES SPECIFICATION**

Product:-

Grade/Class/Type/Variety
Name of the product: Wrought Aluminium and Aluminium Alloys-Extruded Round Tube and Hollow Sections for General Engineering Purposes as per IS 1285 for following varieties 1 Type of section Round Tube Dimensions Sizes Outside Diameter 8 mm to 200 mm Wall Thickness 1.3 mm to 6 mm Condition Temper designations T4 Designation 63400 64423 64430 65032 2 Type of section Round Tube Dimensions Sizes Outside Diameter 8 mm to 200 mm Wall Thickness 1.3 mm to 6 mm Condition Temper designations T6 Designation 63400 64423 64430 65032 3 Type of section Hollow Sections Dimensions Sizes Outside Width 10 mm to 275 mm Outside Height 10 mm to 70 mm Wall Thickness 1.5 mm to 10 mm Condition Temper designations T4 Designation 63400 64423 64430 65032 4 Type of section Hollow Sections Dimensions Sizes Outside Width 10 mm to 275 mm Outside Height 10 mm to 70 mm Wall Thickness 1.5 mm to 10 mm Condition Temper designations T6 Designation 63400 64423 64430 65032

1. The licence is granted on the explicit condition that you will mark entire/substantial production which conforms to the Indian Standards.

2. The number assigned to this licence is CM/L- 6200220379 which has been made operative from 2024-11-13 and is valid upto 2025-11-12. The licence number should invariably be referred to in your future correspondence.

According to sub-regulation (1) & (3) of Paragraph 5 of scheme I of Schedule II under Bureau of Indian Standards (Conformity of Assessment) Regulation, 2018, the annual licence fee of Rs. 1000.00 and the marking fee for use of standard mark as per Annexure-I of Scheme I of BIS (Conformity assessment) Regulation 2018 is payable by you with effect from 2024-11-13 for the period of validity of the licence in advance.

3. Minimum marking fee stipulated in Annexure -I of scheme I of BIS (Conformity Assessment) Regulation 2018 is payable by you regardless of the whether you actually mark your product or not with the Standard Mark. **Our Receipt No. AA62PC2024001320** dated 2024-10-14 for the licence fee and the minimum marking fee for the first operative period is already *issued/enclosed/being sent separately.

4. This advance minimum marking fee will be carried over to the next year on every renewal. The actual marking fee calculated on the unit rate on the production marked or the minimum marking fee, whichever is higher shall be payable by you at the time of renewal.

5. With a view to streamlining the reporting of quantity marked, calculation and collection of marking fee on the unit rate basis, fees will be calculated on the production marked during the first nine months of operation of the licence at the time of first renewal, and on the production marked during twelve months comprising the last three months of the previous operative year and the first nine months of the current operative year, at the time of the second and subsequent renewals. In case the licence expires, the entire production marked till the expiry date shall be taken into account for calculating the marking fee payable.

6. The Scheme of Testing and Inspection submitted by you and agreed by BIS or the Scheme of Testing and Inspection as specified by BIS will have to be implemented by your organization strictly and completely. This supervision of the operation of the Scheme shall be done by a person responsible for the quality control function in your organization. Kindly inform us the name and designation of the person who will be held responsible for the operation and maintenance of the Scheme. Any future change in this respect will have to be communicated by you to us as and when these take place.

7. We are enclosing a sheet giving the preferred dimensions of the Standard Mark to enable you to prepare the designs of the Standard Mark for marking the above product. Photographic reduction in any size is permissible. This will ensure the relative proportions of the different dimensions maintained. Preferred dimensions be used as far as possible.

8. On commencement of marking of your product for which you are licensed, you may advertise your product with Standard Mark in various media only during the validity of your licence. The use of Standard Mark on letterheads and publicity literature will be permitted only on receipt of your assurance that in the event of cancellation or lapsing of your licence, the Standard Mark on your letterheads, publicity literatures etc. will be destroyed/obliterated.

9. This licence is granted for your factory situated at No-01, K.R.S. Road, Metagalli Industrial Area, Mysuru, MYSORE, MYSORE, KARNATAKA, INDIA 570016. Privileges under the licence shall not be exercised by any other firm company/factory etc. This licence is not transferable in the event of shifting the manufacturing and testing equipment from the licensed premises to some other place, use of Standard Mark shall be stopped till the new premises are inspected and found to be satisfactory by us in respect of manufacturing and testing facilities available there and the address of the new premises is endorsed in the licence..

Thanking You,

Signature of Designated authority

Name Vijayaveeran K

Designation SCIENTIST-E

Encl: As above (*strike out whichever is not applicable)

-----हिंदी लेटर अभी उपलब्ध नहीं है-----

Manak Bhavan, 9 Bahadur Shah Zafar Marg, New Delhi 110002. ,9 Bahadur Shah Zafar Marg, ,DELHI,110002

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23239402

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भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS

मानक चिह्न के उपयोग के लिए अनुज्ञप्ति
Licence for the use of STANDARD MARK

लाइसेंस सं. सीएम/एल

Licence No. CM/L- 6200220379

यह ब्यूरो, भारतीय मानक ब्यूरो अधिनियम, 2016 (2016 का 11) द्वारा प्रदत्त शक्तियों के आधार पर

भोरुक एक्स्ट्रुसिओन्स प्रिवेट लिमिटेड

नो-०१, क.र.स. रोड, मेटगल्लि इन्दुस्त्रियल अरेंज, म्मसूरु, म्मसोरे

को (जिसे इसमें आगे 'अनुज्ञप्तिधारी' कहा गया है) इसकी प्रथम अनुसूची के पहले स्तंभ में विनिर्दिष्ट मानक चिह्न का इस अनुसूची के तीसरे स्तंभ में दी गई किस्मों पर, उपयोग करने के लिए अनुज्ञप्ति प्रदान करता है। इन उत्पादित किस्मों पर चिह्न का उपयोग उक्त अनुसूची के द्वितीय स्तंभ में समय-समय पर संशोधित अथवा पुनरीक्षित/संदर्भित संबंध भारतीय मानक (मानकों) के अनुसार/अनुरूप विनिर्मित हो।

By virtue of the power conferred on it by the BUREAU OF INDIAN STANDARDS ACT, 2016 (11 of 2016) the BUREAU hereby grants to

BHORUKA EXTRUSIONS PRIVATE LIMITED

No-01, K.R.S. Road, Metagalli Industrial Area, Mysuru, MYSORE, - 570016, Karnataka, India

(hereinafter called the Licensee) this licence to use the Standard Mark set out in the first column of the Schedule hereto, upon or in respect of the varieties set out in the third column of the said Schedule which is manufactured in accordance with/conforms to the related Indian Standard(s) referred to in the second column of the said Schedule as from time to time amended or revised.

2. इस अनुज्ञप्ति में अनुबंद अनुज्ञप्ति की शर्तों के लिए अनुज्ञप्तिधारी उत्तरदायी हैं। यह अनुज्ञप्ति पहली अनुसूची में यथा- उल्लिखित नाम, कारखाना के पते और अवधि के लिए विधिमान्य होगा और इसे स्कीम-I में निर्दिष्टानुसार नवीकृत कराया जा सकता है।

2. This licence carries the obligations on the part of licence as condition of licence which are given in Annexure attached herewith. The licence shall be valid for the name, factory address and period as mentioned in the schedule and may be renewed as specified in the scheme-I

SCHEDULE

लाइसेंस सं. सीएम/एल
LICENCE NO. CM/L - 6200220379

नाम : भोरुक एक्स्ट्रुसिओन्स प्रिवते लिमिटेड


फैक्ट्री एड्रेस : नो-०१, क.र.स. रोअद, मेटगल्लि इन्डुस्त्रियल अरेअ, म्मसुरु, म्मसोरे

विधिमान्यता : तेरह नवम्बर दो हज़ार चौबीस से बारह नवम्बर दो हज़ार पच्चीस

Name : BHORUKA EXTRUSIONS PRIVATE LIMITED

Factory Address : No-01, K.R.S. Road, Metagalli Industrial Area, Mysuru, MYSORE, - 570016, Karnataka, India

Validity : From Thirteenth November Two Thousand Twenty Four to Twelfth November Two Thousand Twenty Five

मानक चिह्न STANDARD MARK	भारतीय मानक INDIAN STANDARD(S)	अनुज्ञप्ति का विषय क्षेत्र SCOPE OF LICENCE	चिह्नांकन शुल्क MARKING FEE
(1)	(2)	(3)	(4)
IS 1285  CM/L- 6200220379	IS 1285 : 2023 WROUGHT ALUMINIUM AND ALUMINIUM ALLOYS EXTRUDED ROUND TUBE AND HOLLOW SECTIONS FOR GENERAL ENGINEERING PURPOSES SPECIFICATION	Name of the product: Wrought Aluminium and Aluminium Alloys- Extruded Round Tube and Hollow Sections for General Engineering Purposes as per IS 1285 for following varieties 1 Type of section Round Tube Dimensions Sizes Outside Diameter 8 mm to 200 mm Wall Thickness 1.3 mm to 6 mm Condition Temper designations T4 Designation 63400 64423 64430 65032 2 Type of section Round Tube Dimensions Sizes Outside Diameter 8 mm to 200 mm Wall Thickness 1.3 mm to 6 mm Condition Temper designations T6 Designation 63400 64423 64430 65032 3 Type of section Hollow Sections Dimensions Sizes Outside Width 10 mm to 275 mm Outside Height 10 mm to 70 mm Wall Thickness 1.5 mm to 10 mm Condition Temper designations T4 Designation 63400 64423 64430 65032 4 Type of section Hollow Sections Dimensions Sizes Outside Width 10 mm to 275 mm Outside Height 10 mm to 70 mm Wall Thickness 1.5 mm to 10 mm Condition Temper designations T6 Designation 63400 64423 64430 65032	रु. सभी इकाइयों के लिए 17.4 प्रति यूनिट न्यूनतम अंकन शुल्क रु. बड़े पैमाने के लिए 87000 रु. मीडियम स्केल के लिए 70000 रु. छोटे पैमाने के लिए 70000 रु. माइक्रो स्केल एंटरप्राइजेज इकाइयों के लिए 70000 इकाई: 1 MT Rs. 17.4 per unit for all units with a minimum marking fee of Rs. 87000 for Large Scale , Rs. 70000 for Medium Scale, Rs. 70000 for Small Scale and Rs. 70000 for Micro Scale Enterprises units.

Unit: 1 MT

एक प्रचालन वर्ष
के लिए न्यूनतम
चिह्नांकन शुल्क
अग्रिम में देय होगी
जो अगले
नवीकरण में
अग्रणीत होगी।
Minimum
marking fee for
one operative
year payable in
advance which
will be carried
over to next
renewal(s)

आज तेरह नवम्बर दो हजार चौबीस को हस्ताक्षरित तथा मोहरबंद किया गया।
Signed, Sealed and Dated this Thirteenth November Two Thousand Twenty Four .

कृते भारतीय मानक ब्यूरो
for BUREAU OF INDIAN STANDARDS

हस्ताक्षर/Signature : Vijayaveeran K
पदनामित प्राधिकारी का नाम/Name of Designated Authority : SCIENTIST-E